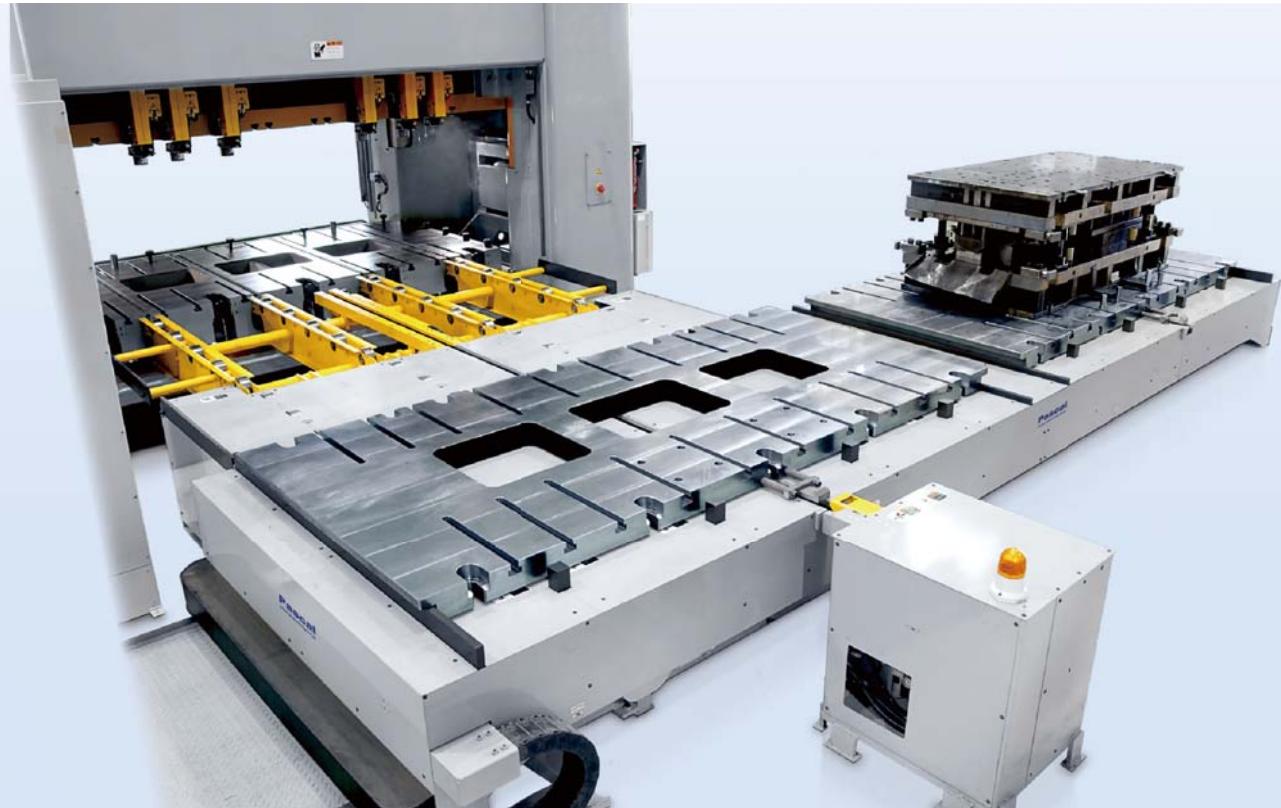
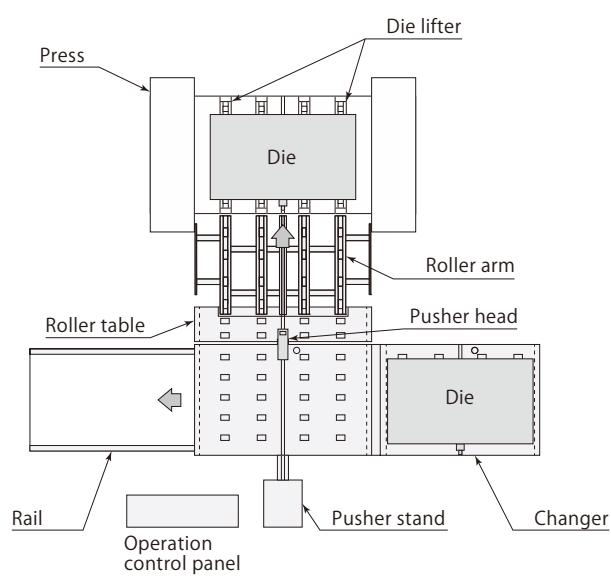


12,000kN press Die 12 ton × 2 dies



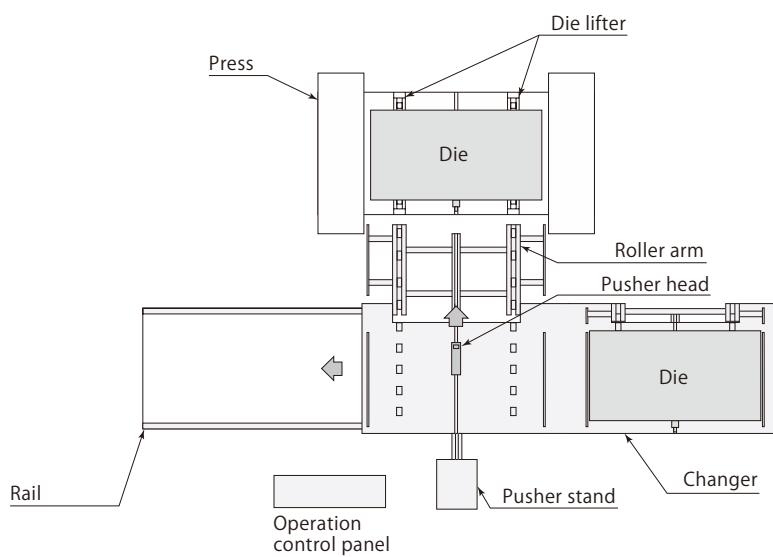
System configuration	Roller table+Swing roller Changer
Die loading	Pusher type
Capacity of press machine	12000 kN (1200 tonf)
Max. die weight	12 ton × 2 dies
Max. die size mm	depth : 1400 × width : 3000
Changer traveling distance m	3.3



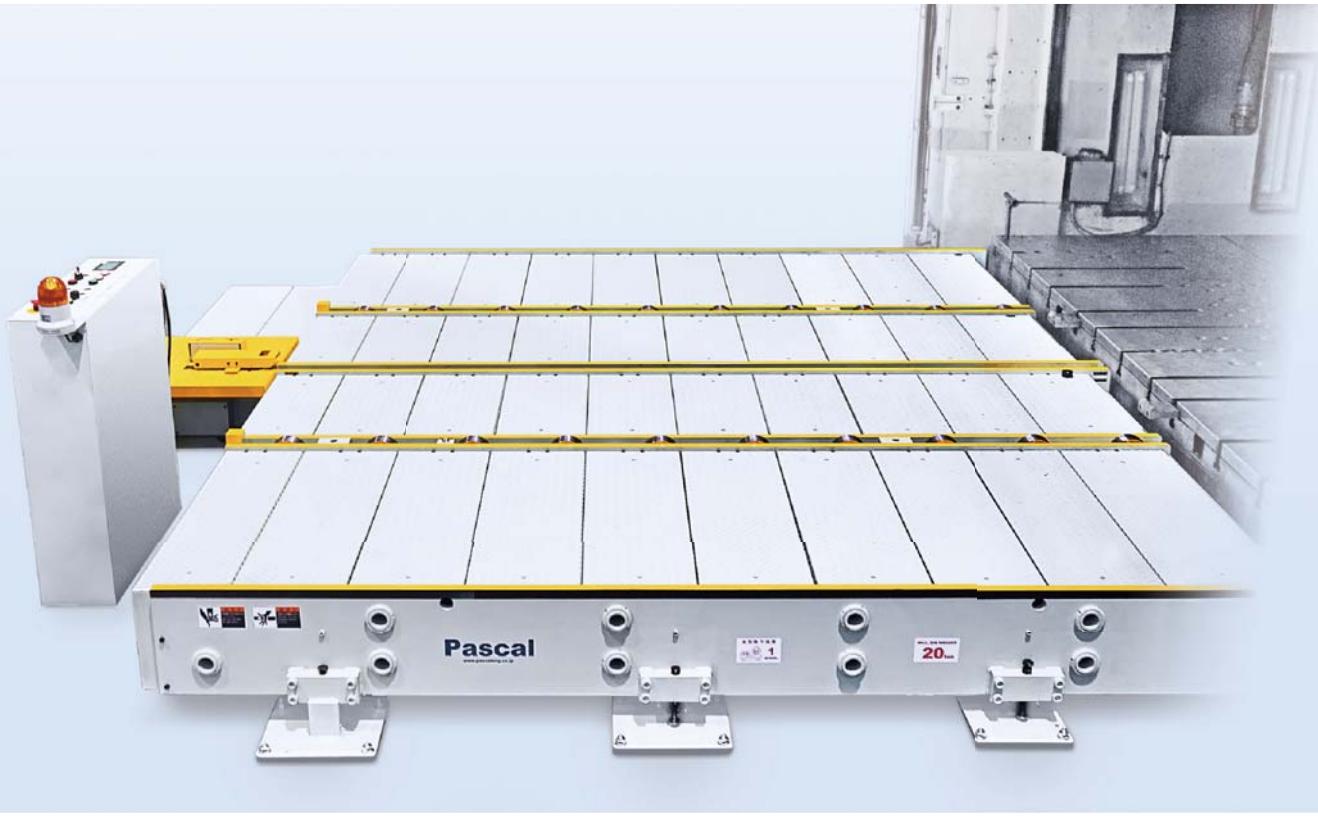
8,000kN press Die 2.8 ton × 2 dies



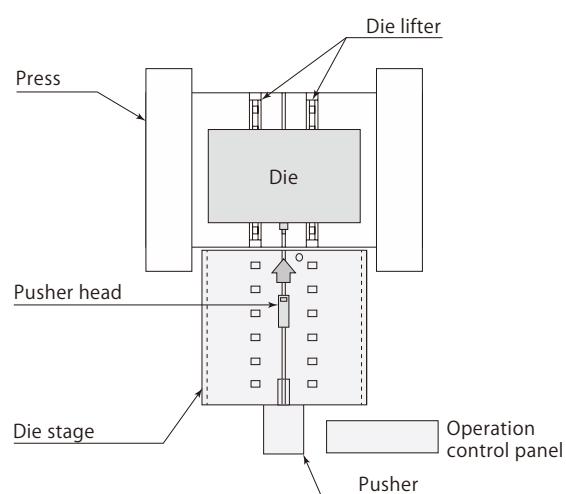
System configuration	Changer+Swing roller (no roller table)	
Die loading	Pusher type	
Capacity of press machine	8000 kN (800 tonf)	
Max. die weight	2.8 ton × 2 dies	
Max. die size mm	depth : 1100 × width : 1700	
Changer traveling distance m	Overall length 4.6 (Pitch 2.3)	



8,000kN press Die 20 ton × 1 die



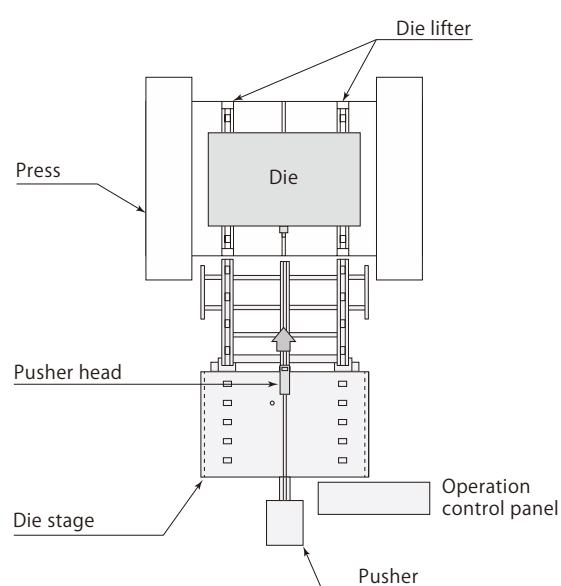
System configuration	Die stage
Die loading	Pusher type
Capacity of press machine	8000 kN (800 tonf)
Max. die weight	20 ton × 1 die
Max. die size mm	depth : 2200 × width : 3700



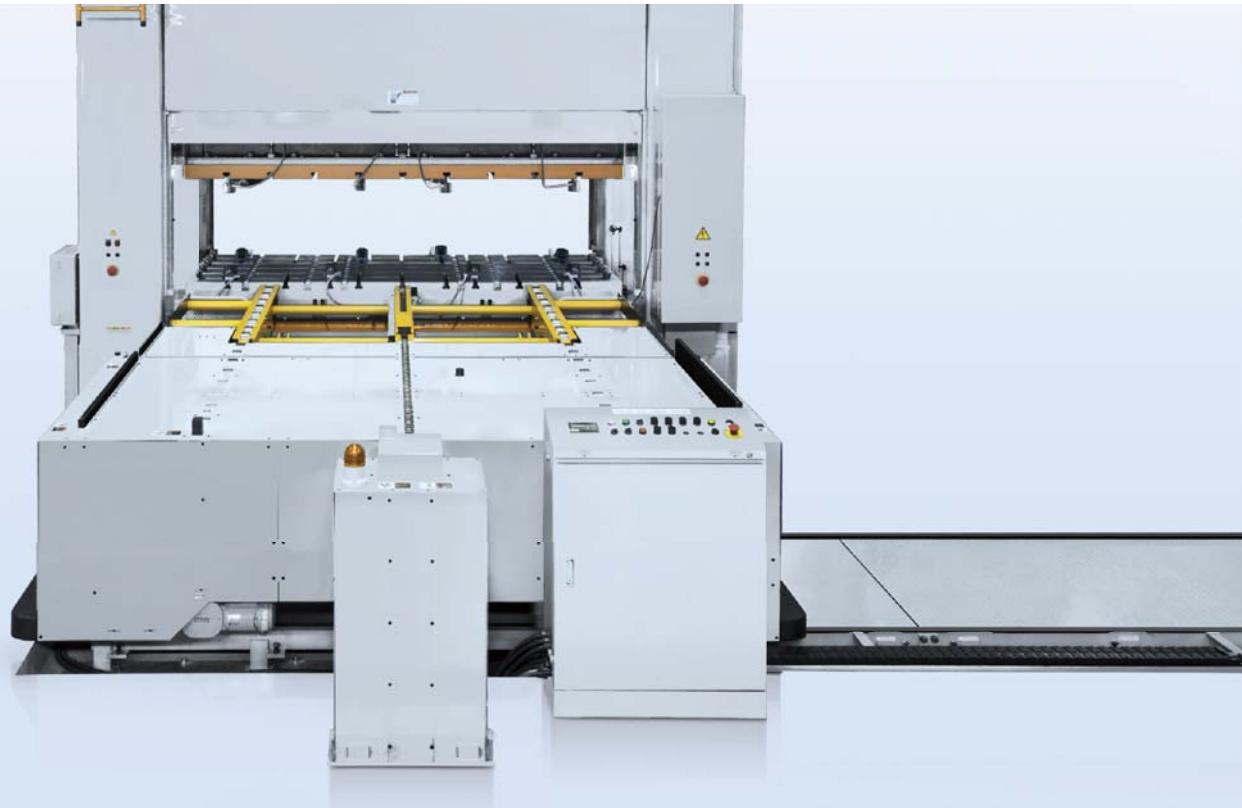
6,300kN press Die 10 ton × 1 die



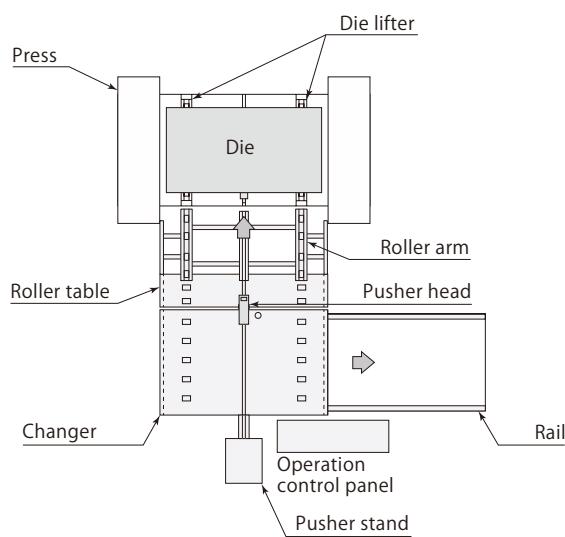
System configuration	Die stage+Swing roller
Die loading	Pusher type
Capacity of press machine	6300 kN (630 tonf)
Max. die weight	10 ton × 1 die
Max. die size mm	depth : 1500 × width : 3650



5,000kN press Die 6 ton × 1 die



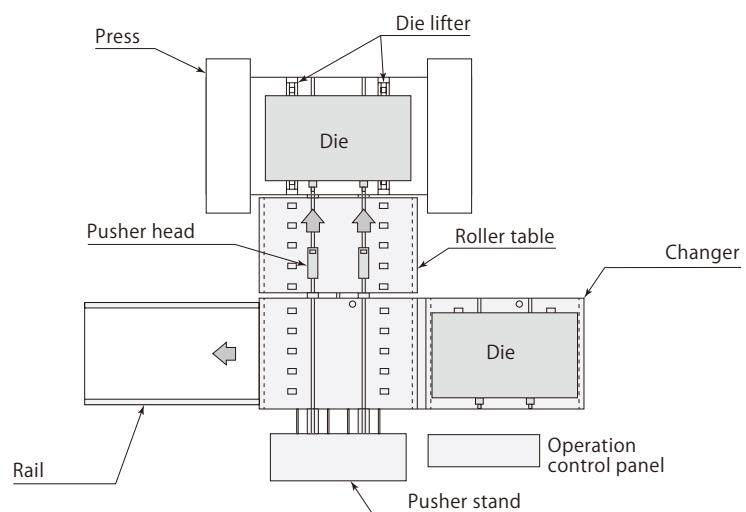
System configuration	Roller table+Swing roller Changer	
Die loading	Pusher type	
Capacity of press machine	5000 kN (500 tonf)	
Max. die weight	6 ton × 1 die	
Max. die size mm	depth : 900 × width : 2800	
Changer traveling distance m	Overall length 4.5	



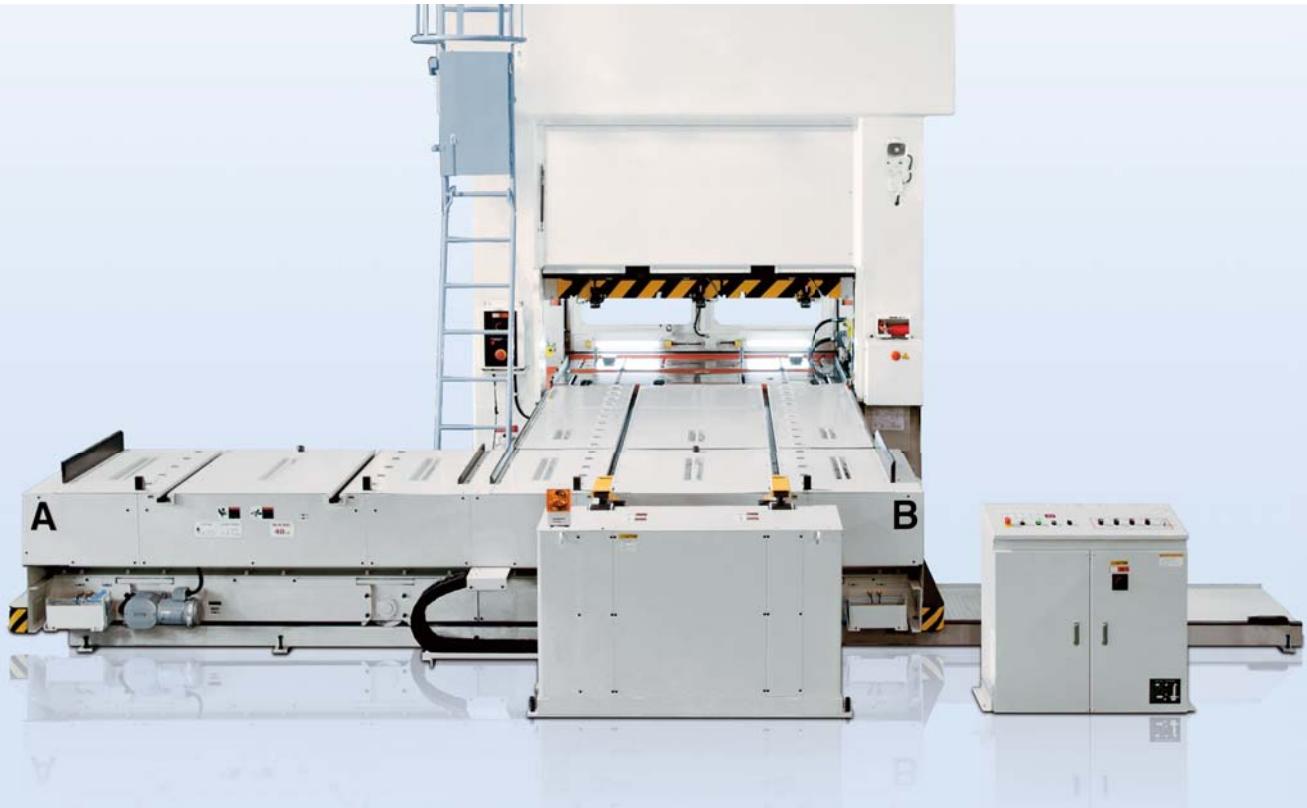
3,000kN press      Die 4 ton × 2 dies



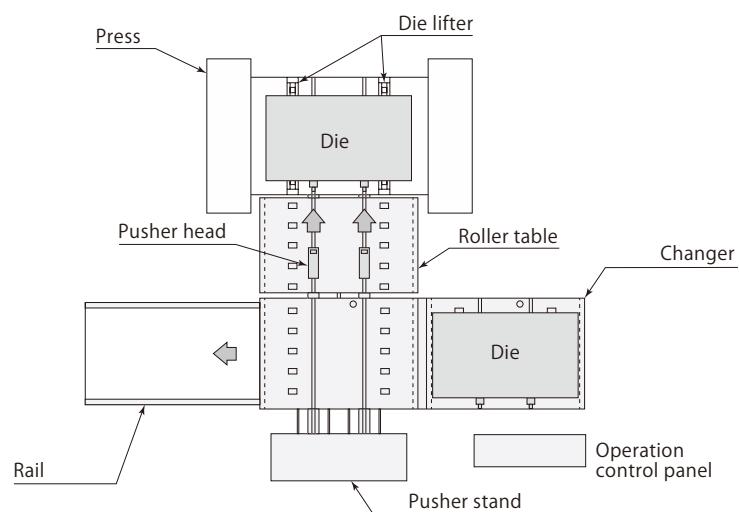
<b>System configuration</b>	Roller table Changer	
<b>Die loading</b>	Pusher type	
<b>Capacity of press machine</b>	3000 kN (300 tonf)	
<b>Max. die weight</b>	4 ton × 2 dies	
<b>Max. die size</b> mm	depth : 800 × width : 2100	
<b>Changer traveling distance</b> m	2.3	



3,000kN press Die 4 ton × 2 dies



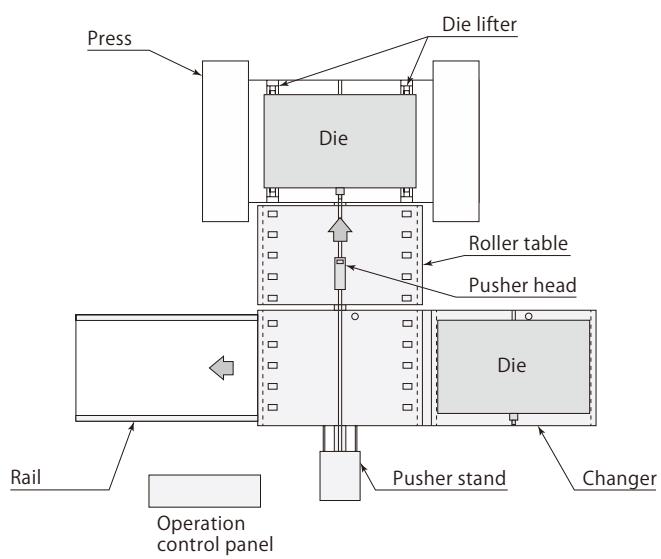
System configuration	Roller table Changer
Die loading	Pusher type
Capacity of press machine	3000 kN (300 tonf)
Max. die weight	4 ton × 2 dies
Max. die size mm	depth : 800 × width : 2100
Changer traveling distance m	2.3



3,000kN press      Die 2.5 ton × 2 dies



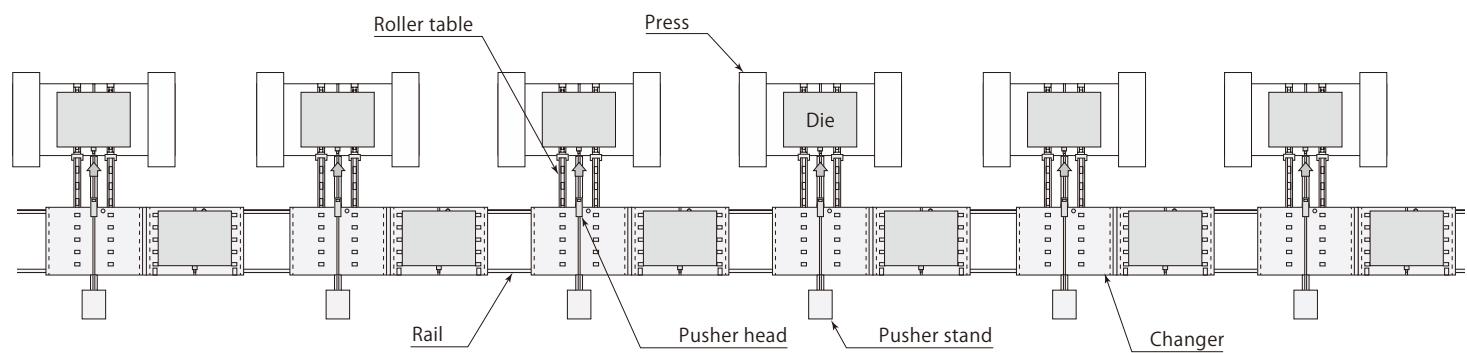
System configuration	Roller table Changer
Die loading	Pusher type
Capacity of press machine	3000 kN (300 tonf)
Max. die weight	2.5 ton × 2 dies
Max. die size mm	depth : 700 × width : 1700
Changer traveling distance m	1.9



3,000kN press Die 0.5 ton × 12 dies



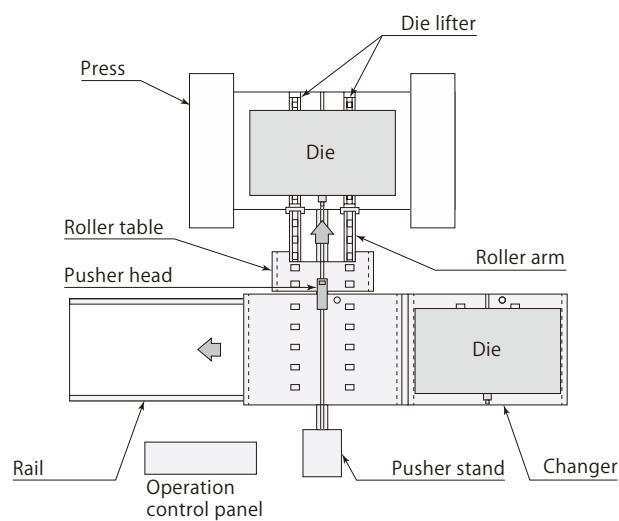
System configuration	Roller table Changer
Die loading	Pusher type
Capacity of press machine	3000 kN (300 tonf)
Max. die weight	0.5 ton × 12 dies
Max. die size mm	depth : 700 × width : 800
Changer traveling distance m	0.11



3,000kN press Die 5 ton × 2 dies



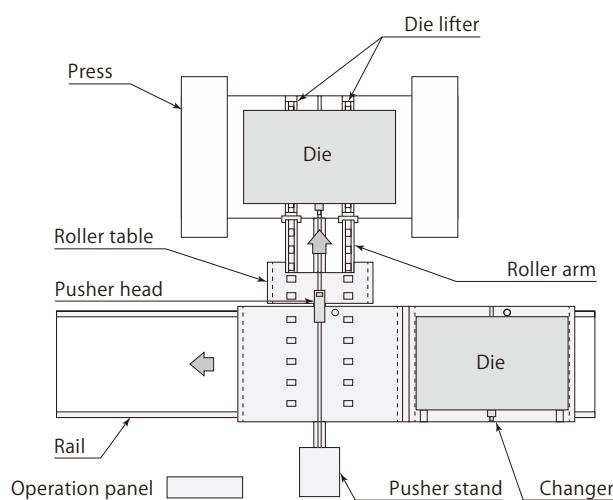
<b>System configuration</b>	Roller table+Swing roller Changer	
<b>Die loading</b>	Pusher type	
<b>Capacity of press machine</b>	3000 kN (300 tonf)	
<b>Max. die weight</b>	5 ton × 2 dies	
<b>Max. die size</b> mm	depth : 1200 × width : 2450	
<b>Changer traveling distance</b> m		2.65



2,500kN press Die 3 ton × 2 dies



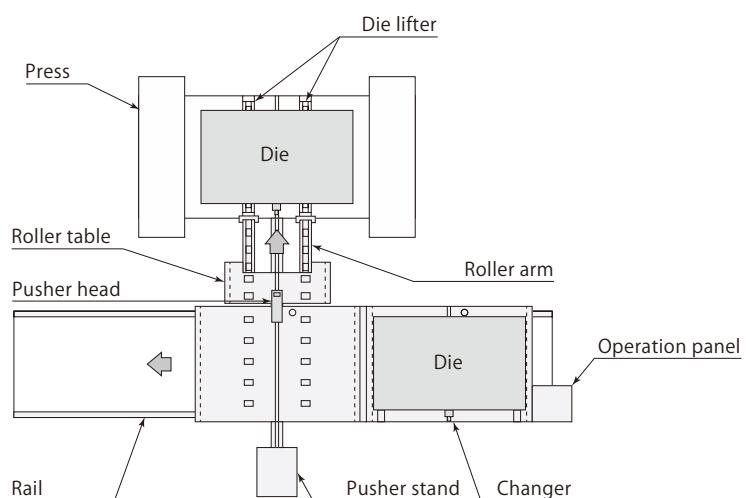
System configuration	Roller table+Swing roller Changer	
Die loading	Pusher type	
Capacity of press machine	2500 kN (250 tonf)	
Max. die weight	3 ton × 2 dies	
Max. die size mm	depth : 910 × width : 2100	
Changer traveling distance m	2.3	



2,500kN press Die 2.5 ton × 2 dies



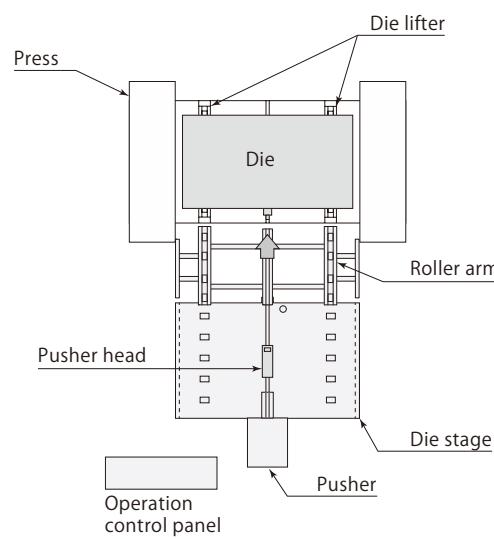
System configuration	Roller table+Swing roller Changer	
Die loading	Pusher type	
Capacity of press machine	2500 kN (250 tonf)	
Max. die weight	2.5 ton × 2 dies	
Max. die size mm	depth : 800 × width : 2400	
Changer traveling distance m	2.6	



2,000kN press Die 3 ton × 1 die



System configuration	Die stage+Swing roller
Die loading	Pusher type
Capacity of press machine	2000 kN (200 tonf)
Max. die weight	3 ton × 1 die
Max. die size mm	depth : 650 × width : 1540



# Stamping die changer Questionaries

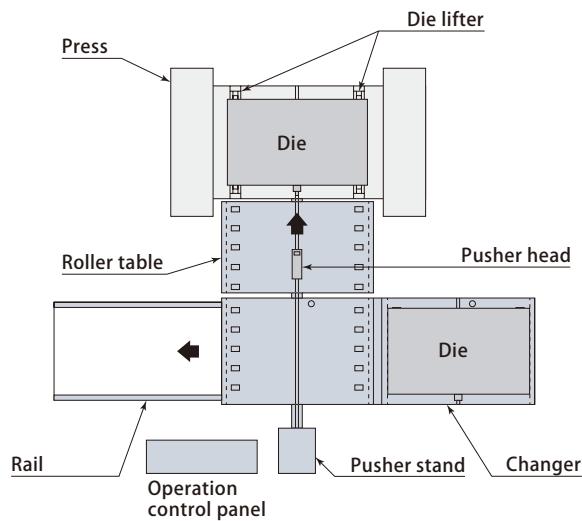
● Fill out the following table for a quotation.

Press machine	
Model of press machine	
Capacity of press machine	
New	/
Existing	

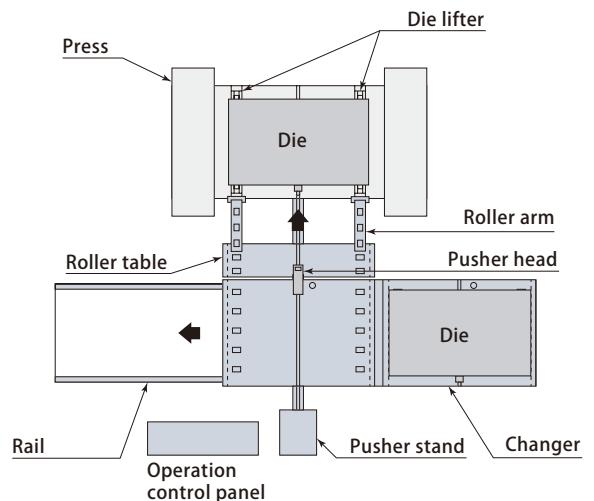
Die	
Max. die weight	
Max. die size	

● Select among layout ① to ③ when 2-station shuttle type of changer is required.

## ① Roller table Changer



## ② Roller table+Swing roller Changer



## ③ Changer+Swing roller (no roller table)

