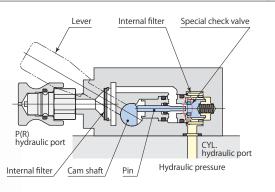




Coupling valve model VHD



This is a non-leak valve, with which coupling of single acting clamp can be performed easily and clamping circuit pressure can be retained over a long period of time after disengagement of hydraulic pressure source.

## **Specifications**

Mounting, piping methods

**GB**: Manifold, **GB** mounting

VHD-L

GS : Manifold, GS mounting

: Piping

Lever action

Lever mounting

Option

(Nil) : Clamping position keeping type

: Detent type

(Nil): Standard

(Nil): NBR

: Opposite side

: Fluorocarbon

indicates made to order.	★:Fluorocarbon has been adopted for seal sections
	where cutting fluid is applied, as a measure for
	the use of chlorine-based cutting fluid (this is not
	thermal resistant specification).

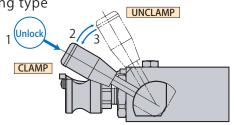
Model		VHD-LGB	VHD-LGS	VHD-LT
Pressure range	MPa	2–7		
Proof pressure	MPa	10.5		
Cracking pressure	MPa	0.017		
Orifice area mm		21.0		
Operating temperature		0–70		
Fluid used		General mineral based hydraulic oil (ISO-VG32 equivalent)		
Mass kg		1.4		

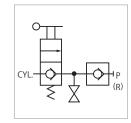
### Lever operation

#### VHD-L . . Clamping position keeping type

From the clamping position

- 1. Push the lever lock is released.
- 2. Unclamp causing the lever.
- 3. Return to the clamping position when you take your hand off the lever.

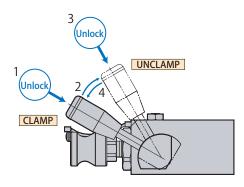


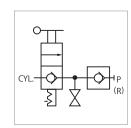


# **VHD-L D** Detent type

From the clamping position

- 1. Push the lever lock is released.
- 2. Unclamp and lock causing the lever.
- 3. When the clamp, push the lever to unlock.
- 4. Clamp and lock the lever back.



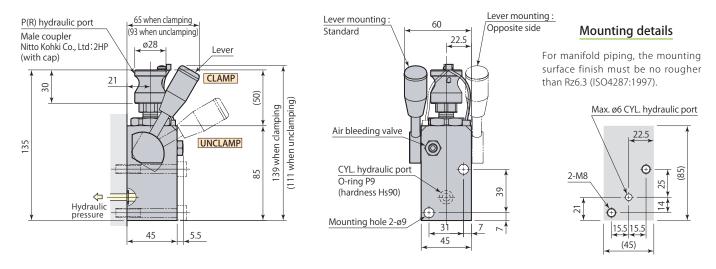


VHD-L 🗌 - 🗌 🗌

VHD

#### **Dimensions**

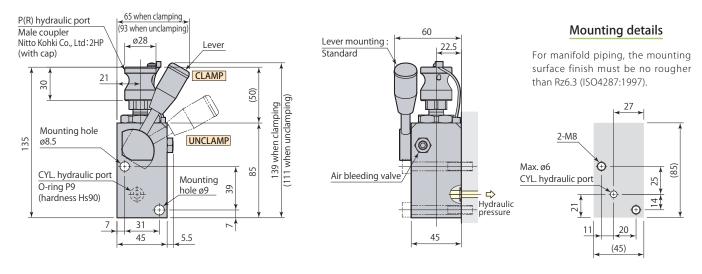
## **VHD-LGB-** Manifold, GB mounting \*With internal filter (P & CYL. hydraulic ports)



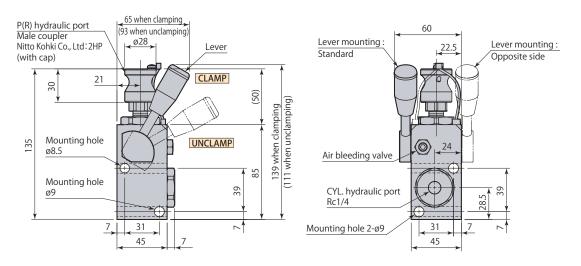
VHD-LGS-□□

Manifold, GS mounting

\*With internal filter (P & CYL. hydraulic ports) Opposite side lever not available



**VHD-LT-** Piping mounting \*With internal filter (P & CYL. hydraulic ports)



• Female coupler (Nitto Kohki Co., Ltd:2HS) and mounting screws are not included.