

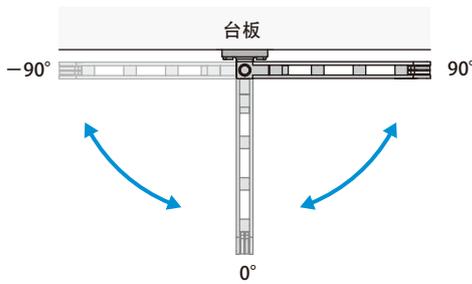
可以水平方向折叠的横向回转型举模臂。

举模臂 横向回转型 PRS/T

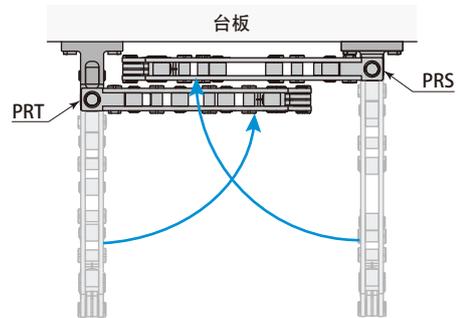
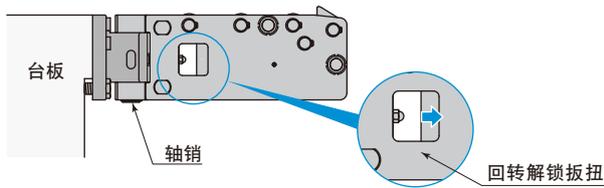


折叠方法

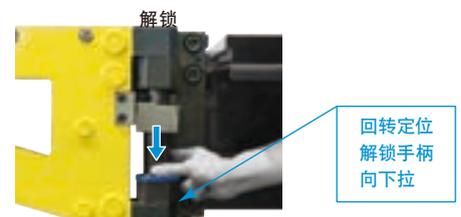
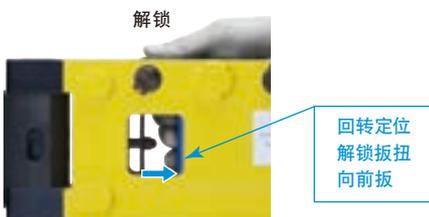
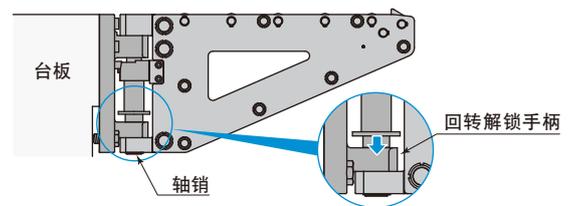
举模臂可定位于 0° 90° -90° 的位置。



PRS3 PRT3 PRS5 PRT5



PRS8 PRT8



● 当用于高速冲压时，为了防止振动磨损，可选用弊社准备的注油式轴销。请联系我们。

型号表示

PRS 举模臂型号

PRS **3** - **0630** B

尺寸  
PRS3 PRS5 PRS8

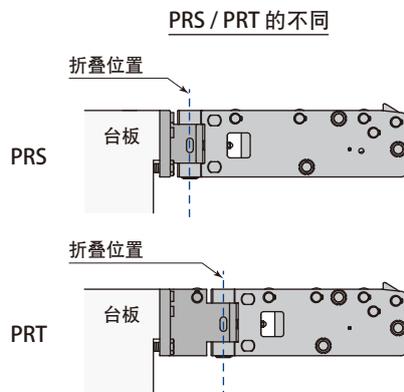
1 模具引出长度 (mm) ※用4位数表记

PRT 举模臂型号

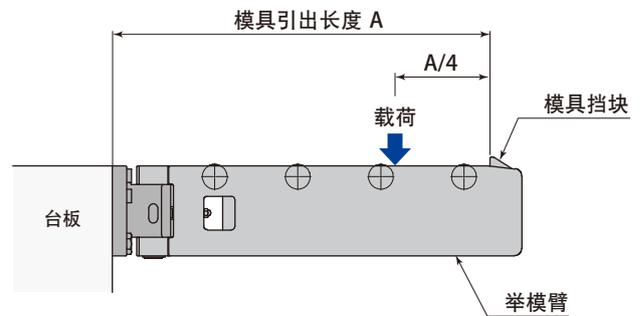
PRT **3** - **0630** B

尺寸  
PRT3 PRT5 PRT8

1 模具引出长度 (mm) ※用4位数表记



折叠位置是不同的。



1 模具引出长度 315 ~ 1000 mm

模具引出长度		mm	315	355	400	450	500	560	630	710	800	850	900	950	1000
PRS3	容许荷重 ※	kN	16	16	13	13	10	8	8	6	—	—	—	—	—
	滚轮数量		3	3	3	4	4	5	5	6	—	—	—	—	—
	质量	kg	11.3	12.1	12.9	14	15	16.2	17.4	19.2	—	—	—	—	—
PRT3	容许荷重	kN	16	16	13	13	10	8	8	6	—	—	—	—	—
	滚轮数量		3	4	4	4	5	6	6	7	—	—	—	—	—
	质量	kg	12.6	13.5	14.4	15.4	16.4	17.7	18.9	20.6	—	—	—	—	—
PRS5	容许荷重	kN	—	—	—	—	16	16	16	13	10	10	8	8	6
	滚轮数量		—	—	—	—	5	5	5	6	7	7	7	8	8
	质量	kg	—	—	—	—	24.3	26	28	30.4	33.1	34.4	35.8	37.4	38.8
PRT5	容许荷重	kN	—	—	—	—	16	16	16	13	10	10	8	8	6
	滚轮数量		—	—	—	—	5	5	5	6	7	7	7	8	8
	质量	kg	—	—	—	—	27.3	28.9	30.8	33.3	36.1	37.5	38.9	40.4	41.5
PRS8	容许荷重	kN	—	—	—	—	—	—	25	20	16	16	16	13	13
	滚轮数量		—	—	—	—	—	—	5	6	6	7	7	8	8
	质量	kg	—	—	—	—	—	—	44.8	47.3	49.9	51.5	52.9	54.6	56.1
PRT8	容许荷重	kN	—	—	—	—	—	—	25	20	16	16	16	13	13
	滚轮数量		—	—	—	—	—	—	5	6	7	7	8	8	8
	质量	kg	—	—	—	—	—	—	51.1	53.5	56.5	57.9	59.5	60.9	62.3

● 模具搭载于举模臂的速度应低于：50mm/s ● 模具的搬运速度应低于：100mm/s

※ 容许荷重,是指从模具挡块到模具引出长度1/4的位置上所能承受的重量。要选定容许荷重(kN)×台数后大于模具重量的举模臂。

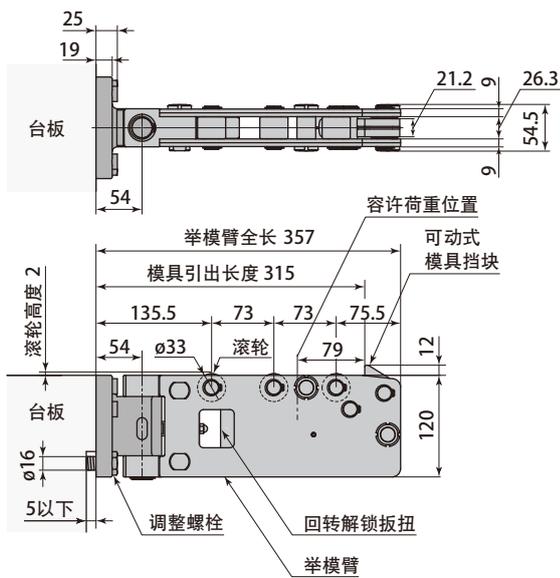
SI单位的换算式：模具重量(kN) = 模具重量(kgf) × 9.8 ÷ 1000

外形尺寸图

PRS 3 - 0315 B

1 模具引出长度 (mm)  
※用4位数表记

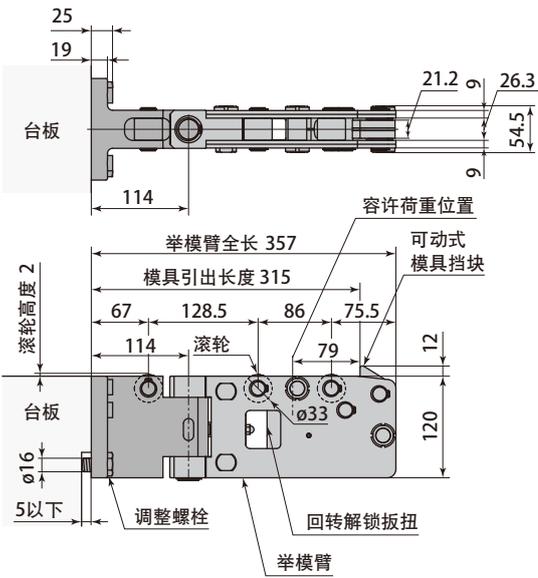
PRS3-0315B



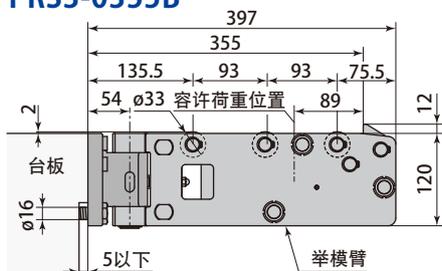
PRT 3 - 0315 B

1 模具引出长度 (mm)  
※用4位数表记

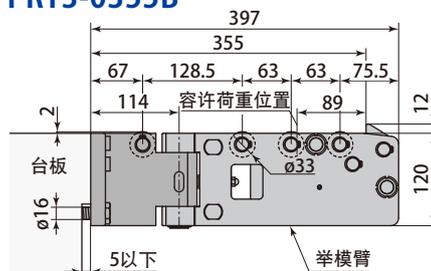
PRT3-0315B



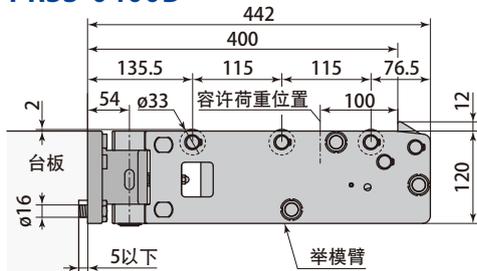
PRS3-0355B



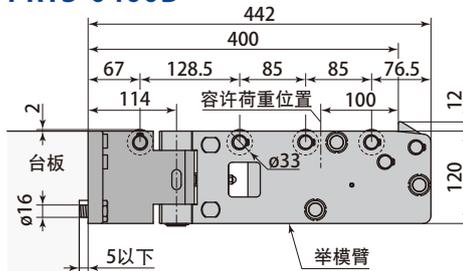
PRT3-0355B



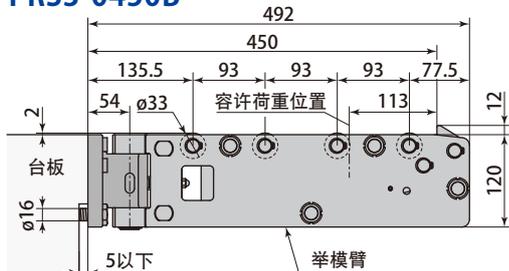
PRS3-0400B



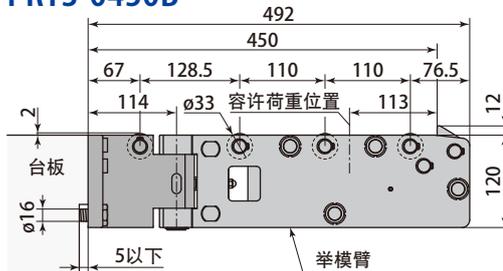
PRT3-0400B



PRS3-0450B



PRT3-0450B

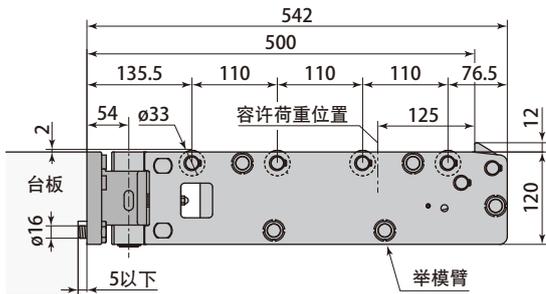


举模臂 横向回转型 PRS/T

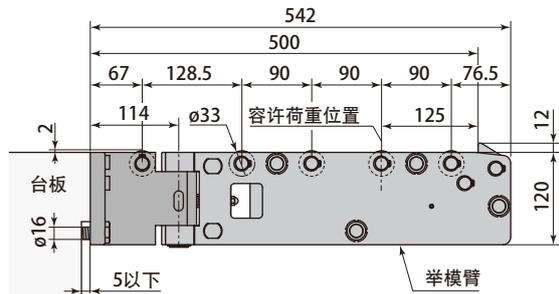
1 模具引出长度 315 ~ 710 mm

型 号	PRS 3	PRS3-0315B	PRS3-0355B	PRS3-0400B	PRS3-0450B	PRS3-0500B	PRS3-0560B	PRS3-0630B	PRS3-0710B
型 号	PRT 3	PRT3-0315B	PRT3-0355B	PRT3-0400B	PRT3-0450B	PRT3-0500B	PRT3-0560B	PRT3-0630B	PRT3-0710B
模具引出长度	mm	315	355	400	450	500	560	630	710
举模臂全长	mm	357	397	442	492	542	602	672	752
PRS3 质量	kg	11.3	12.1	12.9	14	15	16.2	17.4	19.2
PRT3 质量	kg	12.6	13.5	14.4	15.4	16.4	17.7	18.9	20.6

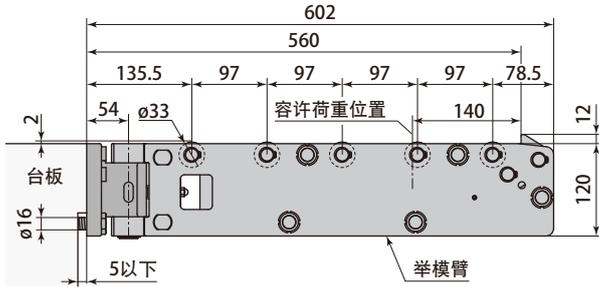
PRS3-0500B



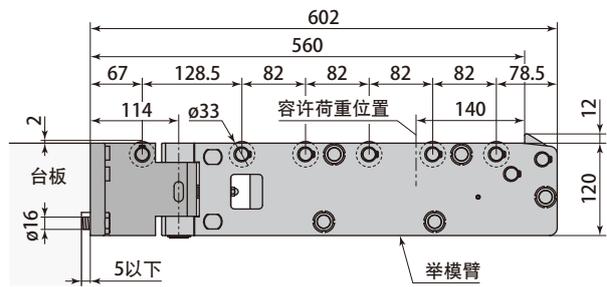
PRT3-0500B



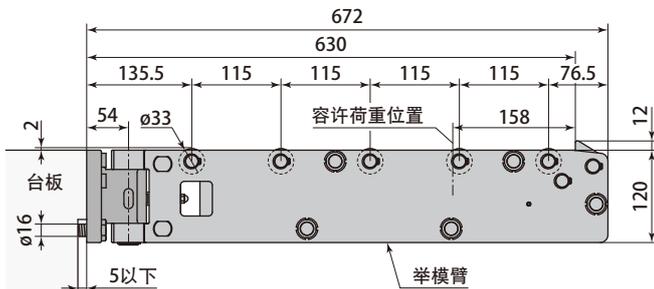
PRS3-0560B



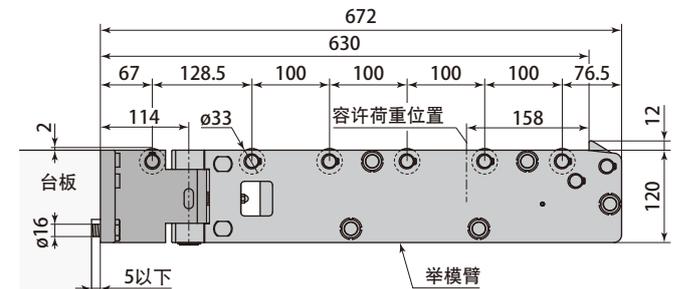
PRT3-0560B



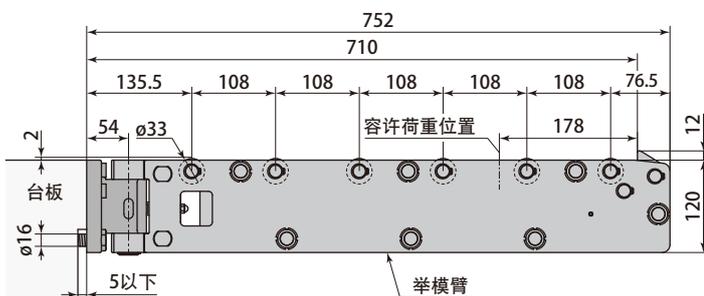
PRS3-0630B



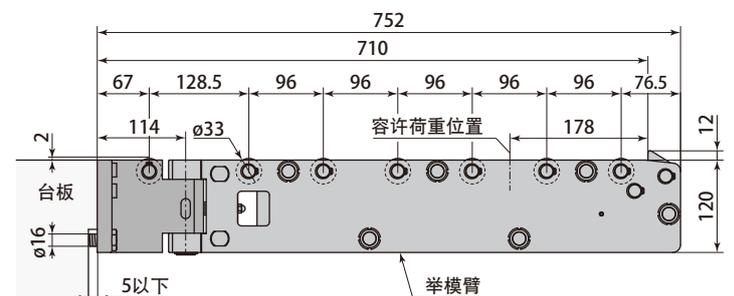
PRT3-0630B



PRS3-0710B



PRT3-0710B



举模臂 横向回转型 PRS/T

外形尺寸图

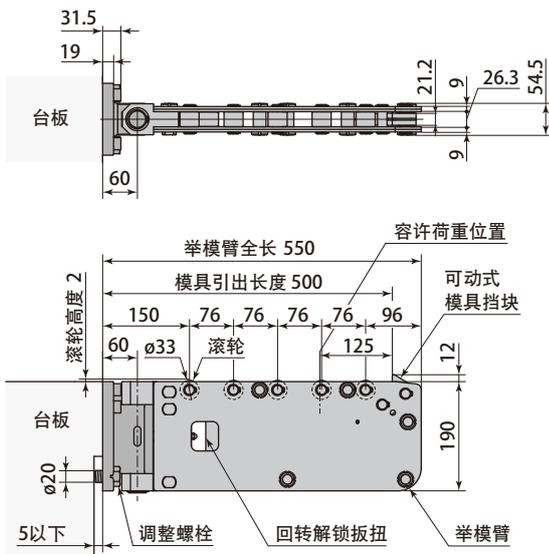
PRS 5 - 0500 B

1 模具引出长度 (mm)  
※用4位数表记

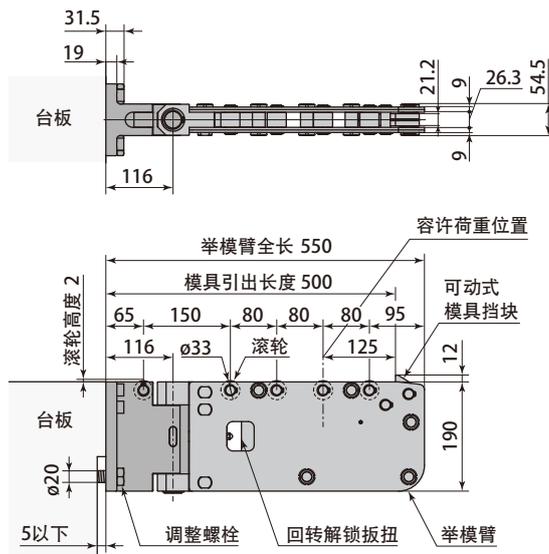
PRT 5 - 0500 B

1 模具引出长度 (mm)  
※用4位数表记

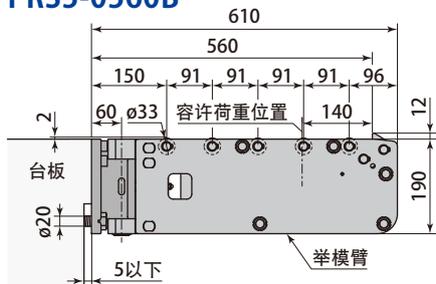
PRS5-0500B



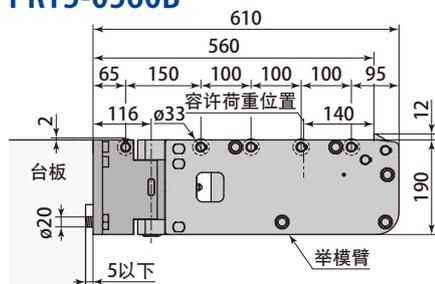
PRT5-0500B



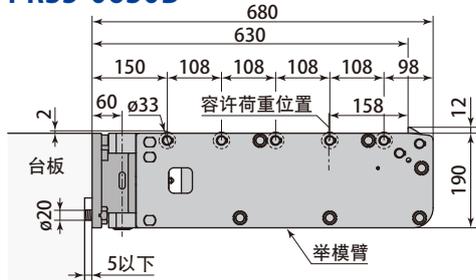
PRS5-0560B



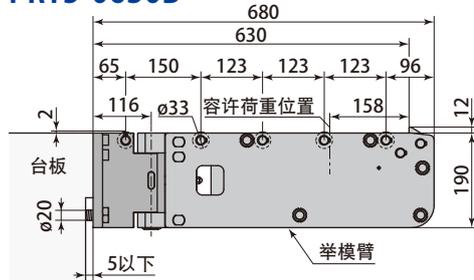
PRT5-0560B



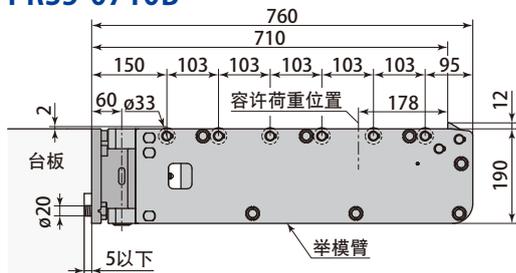
PRS5-0630B



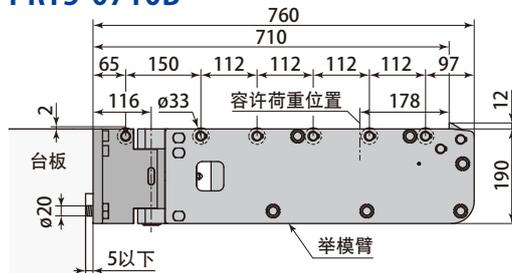
PRT5-0630B



PRS5-0710B



PRT5-0710B

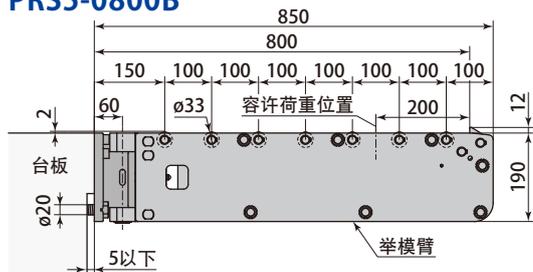


举模臂 横向回转型 PRS/T

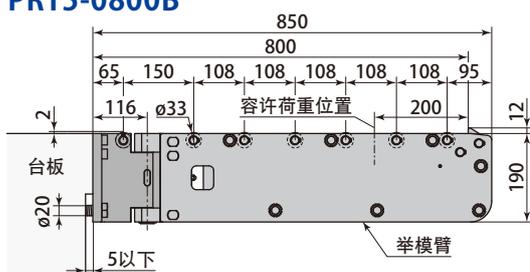
1 模具引出长度 500 ~ 1000 mm

型 号	PRS 5	PRS5-0500B	PRS5-0560B	PRS5-0630B	PRS5-0710B	PRS5-0800B	PRS5-0850B	PRS5-0900B	PRS5-0950B	PRS5-1000B
型 号	PRT 5	PRT5-0500B	PRT5-0560B	PRT5-0630B	PRT5-0710B	PRT5-0800B	PRT5-0850B	PRT5-0900B	PRT5-0950B	PRT5-1000B
模具引出长度	mm	500	560	680	710	800	850	900	950	1000
举模臂全长	mm	550	610	680	760	850	900	950	1000	1050
PRS5 质量	kg	24.3	26	28	30.4	33.1	34.4	35.8	37.4	38.8
PRT5 质量	kg	27.3	28.9	30.8	33.3	36.1	37.5	38.9	40.4	41.5

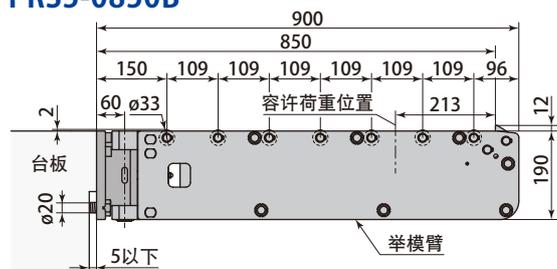
PRS5-0800B



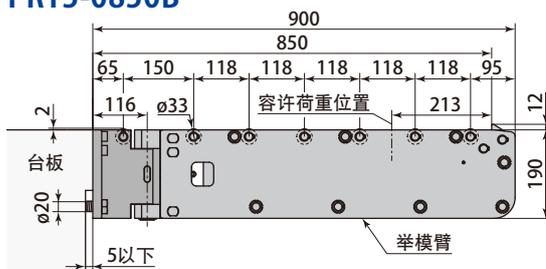
PRT5-0800B



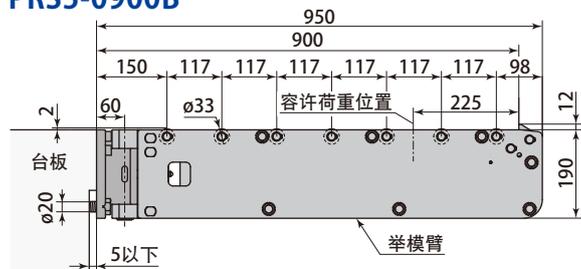
PRS5-0850B



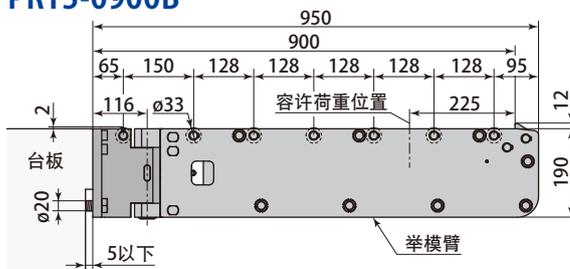
PRT5-0850B



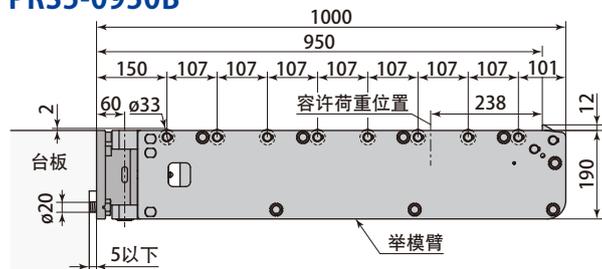
PRS5-0900B



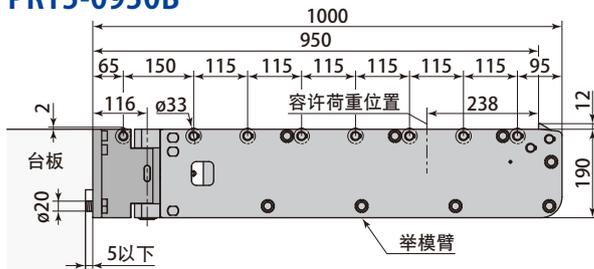
PRT5-0900B



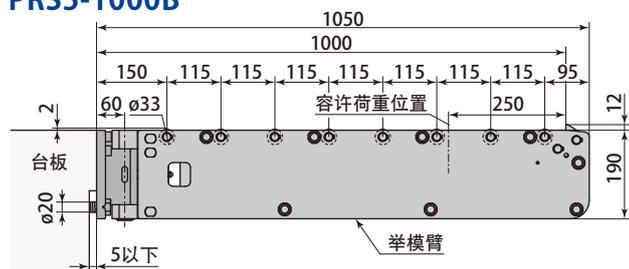
PRS5-0950B



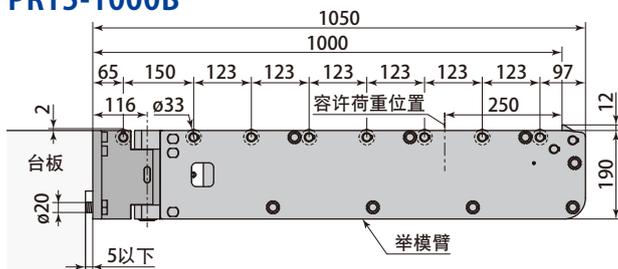
PRT5-0950B



PRS5-1000B



PRT5-1000B



举模臂 横向回转型 PRS/T

外形尺寸图

PRS 8 - 0630 B

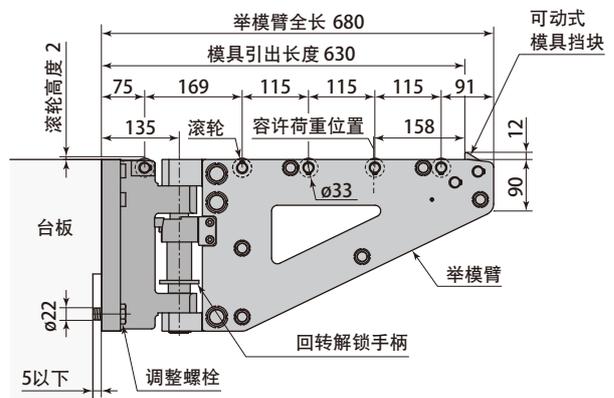
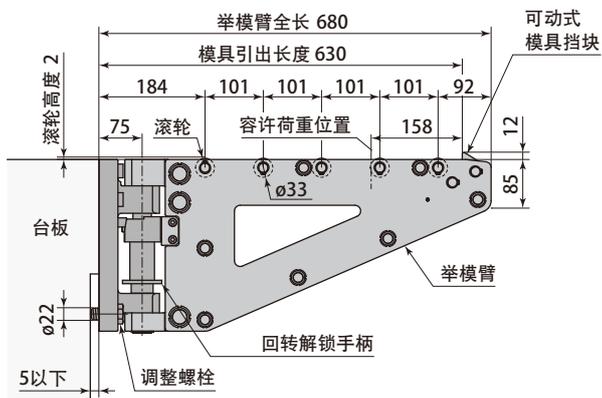
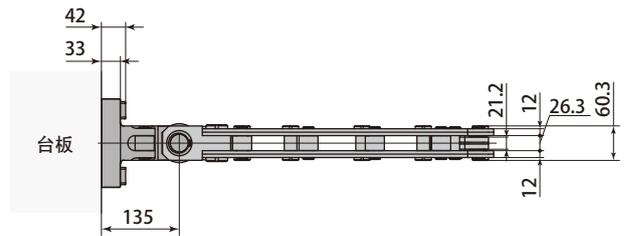
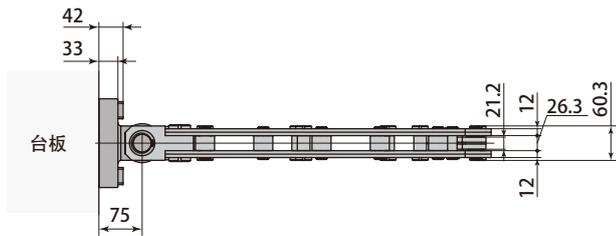
PRT 8 - 0630 B

1 模具引出长度 (mm)  
※用4位数表记

1 模具引出长度 (mm)  
※用4位数表记

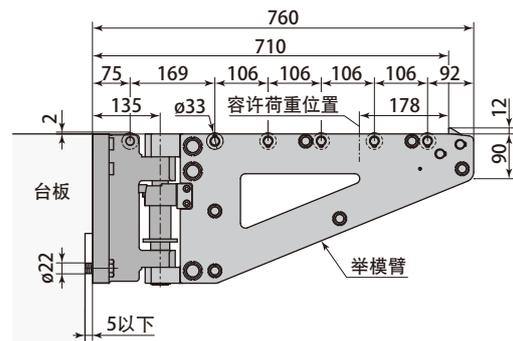
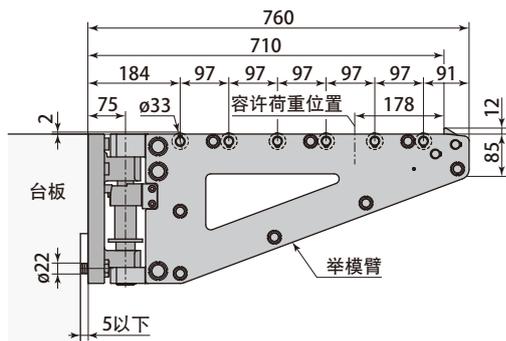
PRS8-0630B

PRT8-0630B



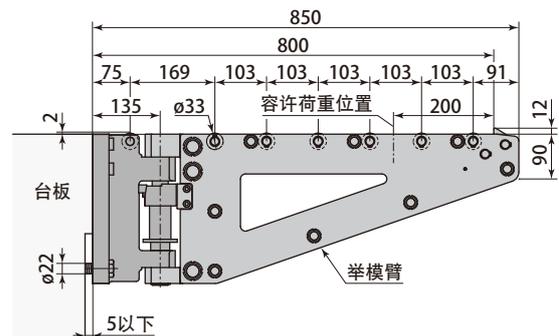
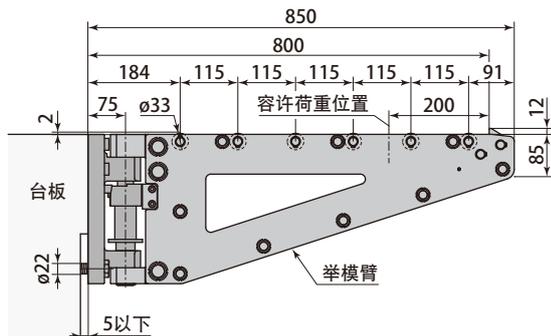
PRS8-0710B

PRT8-0710B



PRS8-0800B

PRT8-0800B

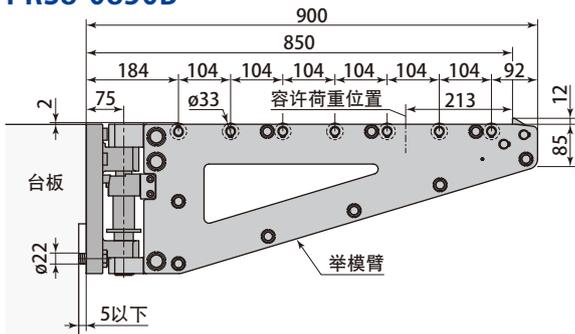


举模臂 横向回转型 PRS/T

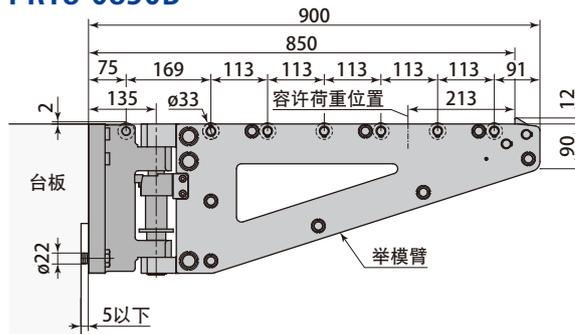
1 模具引出长度 630 ~ 1000 mm

型 号	PRS8	PRS8-0630B	PRS8-0710B	PRS8-0800B	PRS8-0850B	PRS8-0900B	PRS8-0950B	PRS8-1000B
型 号	PRT8	PRT8-0630B	PRT8-0710B	PRT8-0800B	PRT8-0850B	PRT8-0900B	PRT8-0950B	PRT8-1000B
模具引出长度	mm	630	710	800	850	900	950	1000
举模臂全长	mm	680	760	850	900	950	1000	1050
PRS8 质量	kg	44.8	47.3	49.9	51.5	52.9	54.6	56.1
PRT8 质量	kg	51.1	53.5	56.5	57.9	59.5	60.9	62.3

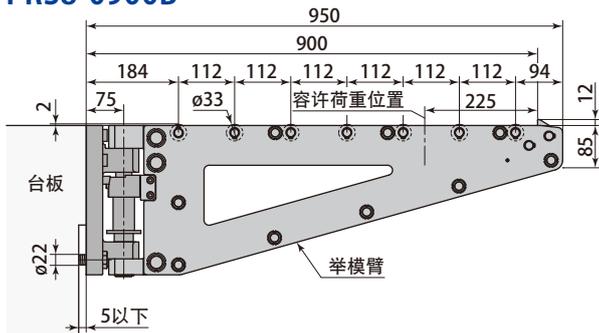
PRS8-0850B



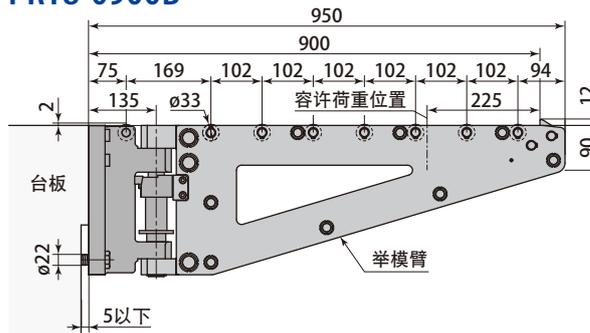
PRT8-0850B



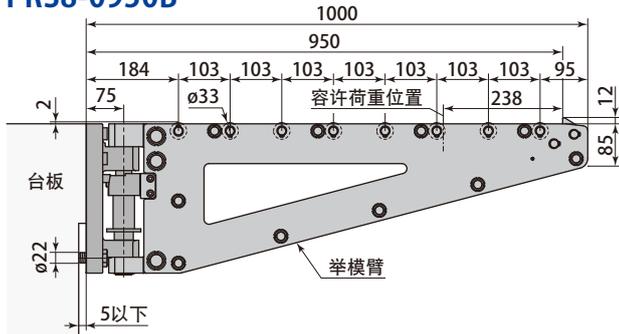
PRS8-0900B



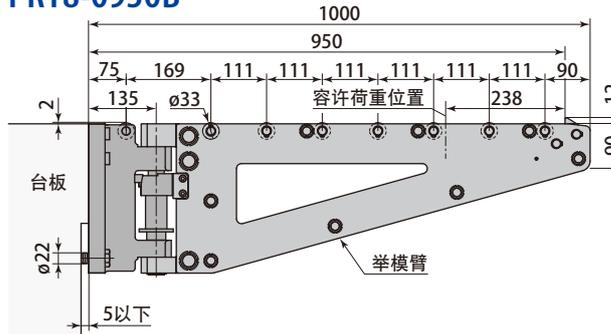
PRT8-0900B



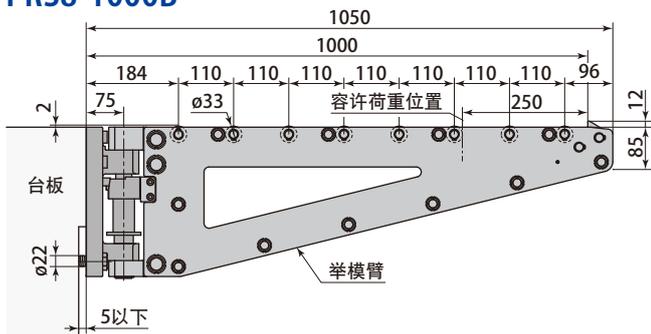
PRS8-0950B



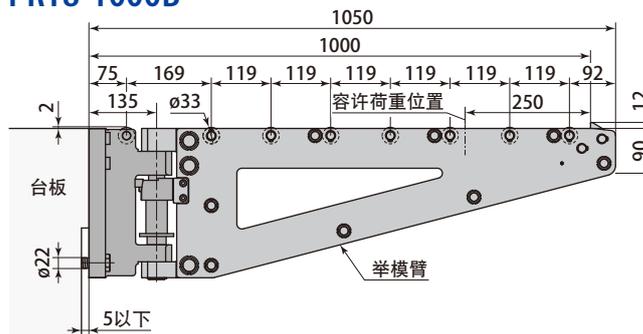
PRT8-0950B



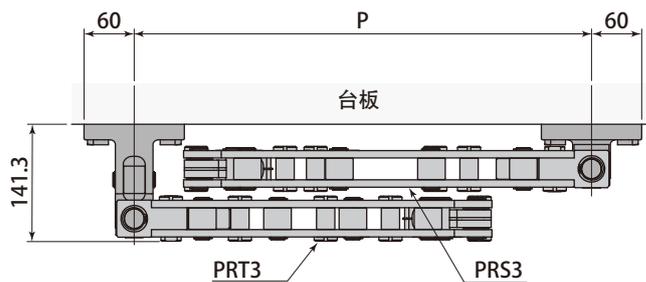
PRS8-1000B



PRT8-1000B



举模臂 横向回转型 PRS/T



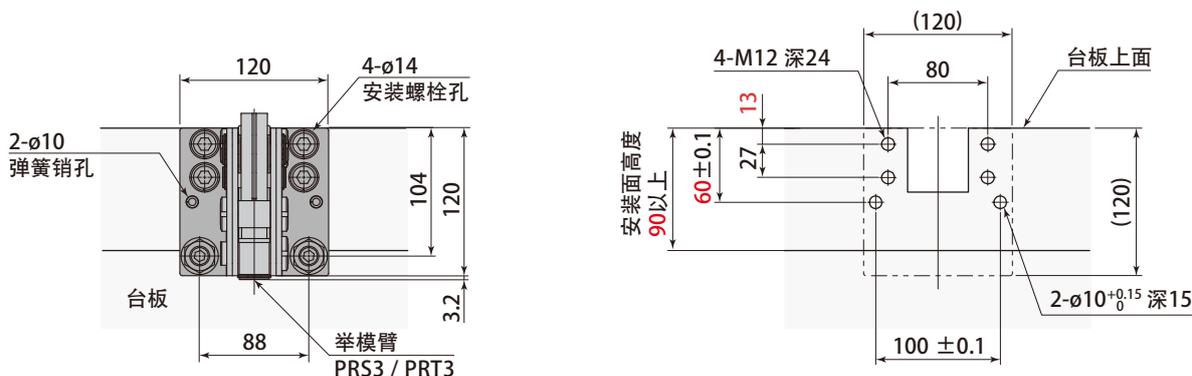
最小安装间距

型 号	PRS3-0315B	PRS3-0355B	PRS3-0400B	PRS3-0450B	PRS3-0500B	PRS3-0560B	PRS3-0630B	PRS3-0710B
	PRT3-0315B	PRT3-0355B	PRT3-0400B	PRT3-0450B	PRT3-0500B	PRT3-0560B	PRT3-0630B	PRT3-0710B
最小安装间距 P	362	402	447	497	547	607	677	757

mm

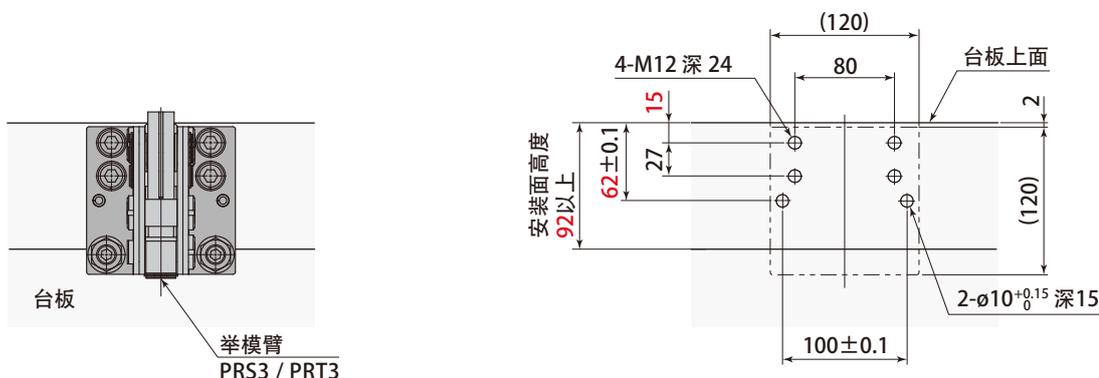
安装加工图

● 使用举模滑轨时



● 不使用举模滑轨时

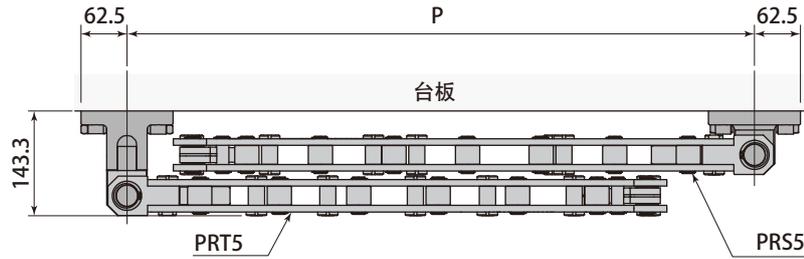
台板上表面与滚轮水平一致时



- 机械加工弹簧销孔时，应按上述公差进行精加工。
- 施行现场适应性加工时，按  $\phi 10$  深 15 加工。

附属品

举模臂 型号	PRS3 / PRT3
安装螺栓	4-M12 长 35
弹簧垫圈	4-M12
弹簧销	2-C10 长 32



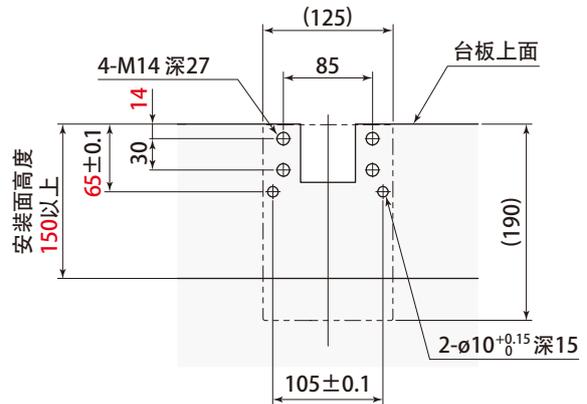
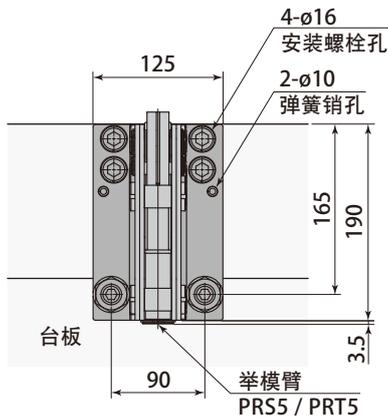
最小安装间距

mm

型 号	PRS5-0500B	PRS5-0560B	PRS5-0630B	PRS5-0710B	PRS5-0800B	PRS5-0850B	PRS5-0900B	PRS5-0950B	PRS5-1000B
	PRT5-0500B	PRT5-0560B	PRT5-0630B	PRT5-0710B	PRT5-0800B	PRT5-0850B	PRT5-0900B	PRT5-0950B	PRT5-1000B
最小安装间距 P	553	613	683	763	853	903	953	1003	1053

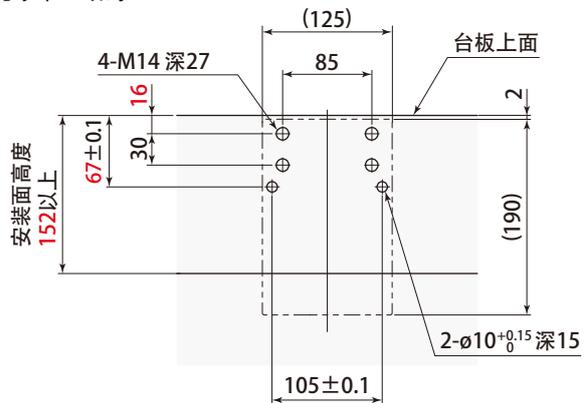
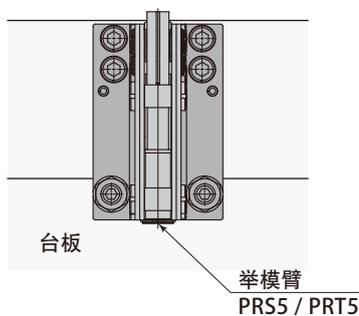
安装加工图

● 使用举模滑轨时



● 不使用举模滑轨时

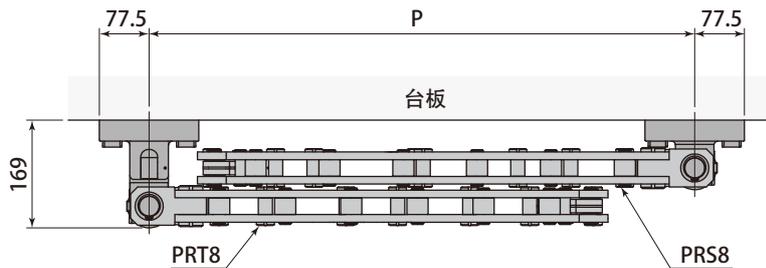
台板上表面与滚轮水平一致时



- 机械加工弹簧销孔时，应按上述公差进行精加工。
- 施行现场适应性加工时，按  $\phi 10$  深 15 加工。

附属品

举模臂 型号	PRS5 / PRT5
安装螺栓	4-M14 长 40
弹簧垫圈	4-M14
弹簧销	2-C10 长 32



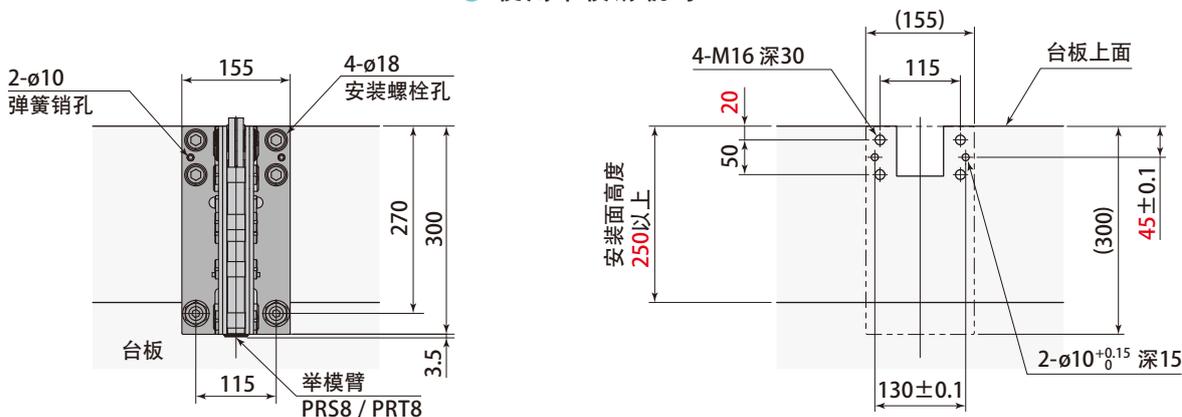
最小安装间距

mm

型 号	PRS8-0630B	PRS8-0710B	PRS8-0800B	PRS8-0850B	PRS8-0900B	PRS8-0950B	PRS8-1000B
	PRT8-0630B	PRT8-0710B	PRT8-0800B	PRT8-0850B	PRT8-0900B	PRT8-0950B	PRT8-1000B
最小安装间距 P	680	760	850	900	950	1000	1050

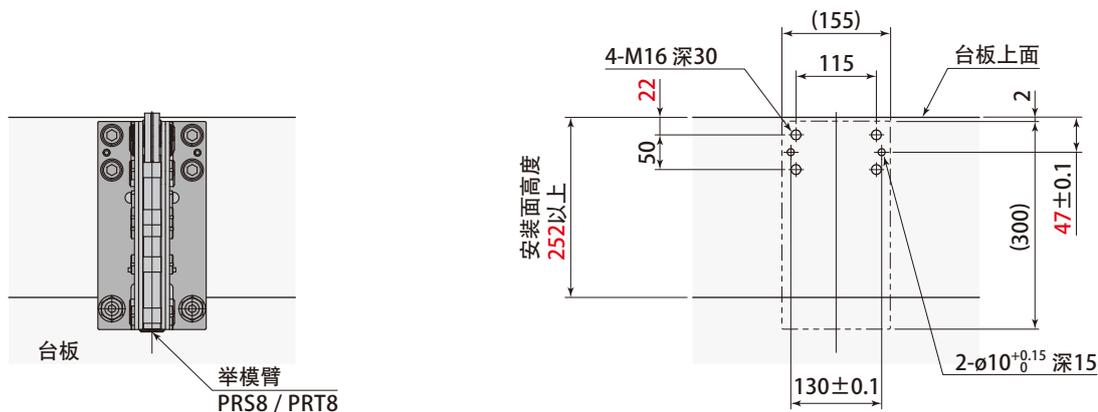
安装加工图

● 使用举模滑轨时



● 不使用举模滑轨时

台板上表面与滚轮水平一致时



- 机械加工弹簧销孔时，应按上述公差进行精加工。
- 施行现场适应性加工时，按  $\phi 10$  深 15 加工。

附属品

举模臂 型号	PRS8 / PRT8
安装螺栓	4-M16 长 55
弹簧垫圈	4-M16
弹簧销	2-C10 长 45

举模臂 横向往转型 PRS/T 安装加工图

定位螺栓 (PRS 3 / PRT3, PRS 5 / PRT 5, PRS 8 / PRT 8)

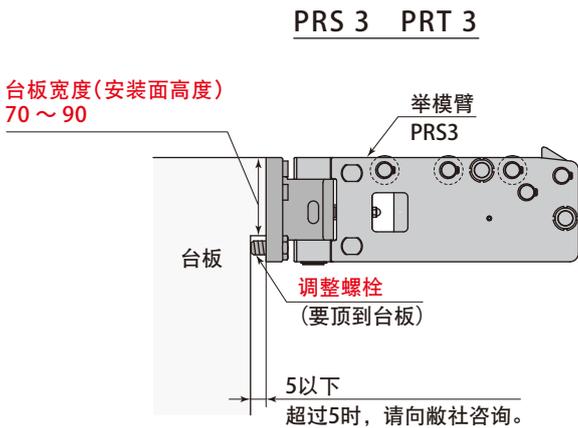
PRS/T的全型号都附属调整螺栓。

型 号	PRS 3 / PRT3	
台板宽度(安装面高度)	70 mm ~ 90 mm	90 mm 以上
定位螺栓	需要	不需要

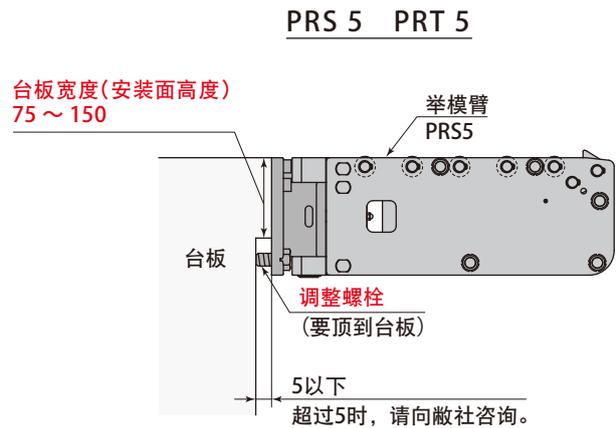
型 号	PRS 5 / PRT 5	
台板宽度(安装面高度)	75 mm ~ 150 mm	150 mm 以上
定位螺栓	需要	不需要

型 号	PRS 8 / PRT 8	
台板宽度(安装面高度)	85 mm ~ 250 mm	250 mm 以上
定位螺栓	需要	不需要

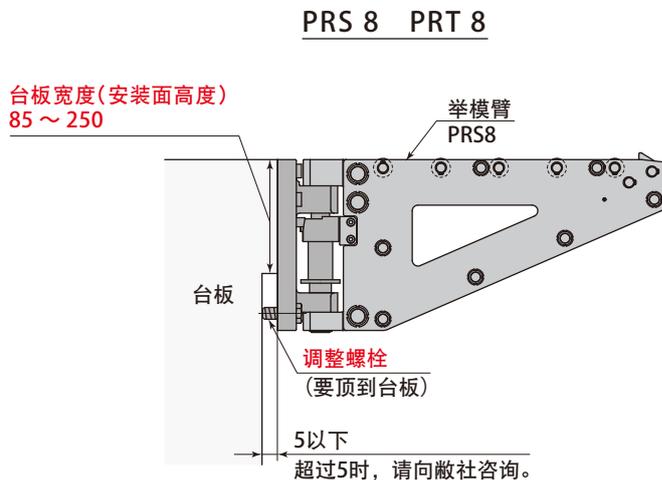
● 安装面高度不足时，使用调整螺栓，防止举模臂倾斜。



※ 本图为PRS3-0315B型。



※ 本图为PRS5-0500B型。



※ 本图为PRS8-0630B型。